

Unscrew the broken screw in max. 6 steps

01 PREPARE SCREW

1. Even out the screw surface
2. Punch a center with the center punch
3. Use penetrating oil (e.g. WD-40)

02 DRILL SCREW

1. Center left-hand cutting twist drill
2. Slowly drill with twist drill ind screw

03 SCREW LOOSENS



04 YOU'RE DONE

04 SCREW IN HAND TAP

1. Tighten left-handed thread into adjustable tap wrench
2. Turn thread counterclockwise in the drilled hole

05 SCREW LOOSENS

The friction between screw and drill is so high that the screw loosens.



06 DRILL OUT SCREW COMPLETELY

1. Drill out screw with a normal right-hand cutting twist drill
2. Cut a new thread (see blog article "How do I repair a damaged thread in 4 steps?")

06 YOU'RE DONE

