

Cut internal thread (by hand and machine)

01 DRILL CORE HOLE

1. Centering with a punch
2. Drill a core hole with the twist drill

02 COUNTERSINK CORE HOLE

Lower into the core hole with a 90° countersink

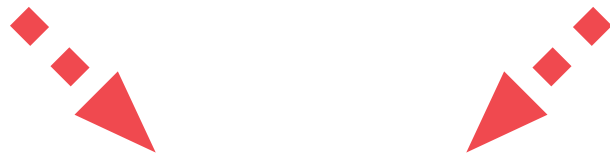


03 CUT INTERNAL THREAD BY HAND

1. Put hand tap in tap wrench
2. Cut thread into drilled hole*

03 CUT INTERNAL THREAD BY MASCHINE

1. Insert the machine tap into machine
2. Set the appropriate speed and cut the thread



04 YOU ARE DONE

* after two turns, one third turned back to break the chip

